

Operation Box

Easy control of automatic dampers



The Operation Box is designed to control automatic dampers in fume extraction systems for welding operations and to start/stop the extraction fans (fan contactor needed). The Operation Box consists of a transformer 30VA, a timer for delay variable 0-5 minutes, and two separate connections for sensor clamps. One or two sensor clamps can be connected to the operation box dependent when using one or two different welding machines in the same area. Several operation Box can be connected to each other.

- **Reduced installation costs**
- **Automatic damper closing will save energy on the extraction system**
- **Adjustable damper delay setting**
- **24V AC power supply for working light on extraction arm**


Product name	Operation Box
Installation	Indoor
Further technical data	Power supply sigle phase: 110/120-220 /240V, 50/60Hz.



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Image	Description	Model
	Operation box (with transformer)	14372197

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Accessory		Part No
	Sensor clamp to be attached to the earth cable of the welding power source.	14372199